



**PRODUCT PERFORMANCE TESTING LABORATORY**

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November 8, 2017

Interstyle Ceramic & Glass  
Attn: Mike Hauner  
3625 Brighton Avenue  
Burnaby, BC V5A 3H5  
Canada

Dear Mike Hauner,

Tile Council of North America has tested the samples you submitted. Test report TCNA-0970-17 is enclosed. If you have any questions or concerns, please contact us.

Best Regards,

TILE COUNCIL OF NORTH AMERICA, INC.

Nicole Spandley  
Laboratory Engineer  
Enclosures

**TCNA TEST REPORT NUMBER:** TCNA-0970-17 **PAGE:** 1 OF 4

**TEST REQUESTED BY:** Interstyle Ceramic & Glass

**TEST METHOD:** ANSI A137.1-2012 Section 9.6.1: “Wet Dynamic Coefficient of Friction (DCOF)”

Informal Test Method Description: This test method covers the measurement of dynamic coefficient of friction of ceramic tile or other surfaces under the wet condition using the BOT 3000 device.

This summary is provided for the reader’s convenience and is not a complete description of the method. See ANSI A137.1 Section 9.6.1 for all method details and information.

**TEST SUBJECT MATERIAL:** Identified by client as: “**Unglazed Earthenglass X-10300.2**”  
Approximate Size as Received: 4”x12”  
Product Color: Brown

**TEST DATE:** 10/31/2017

**TEST PROCEDURE NOTES:**

- Sample Prep: None
- The tiles were cleaned with Renovator #120 prior to testing.
- Three (3) pieces of tile were tested in all four directions with 4” long measurements.
- The SBR sensor was verified using a standard tile prior to testing. The DCOF measurement on the standard tile was 0.29, within the required range.
- Testing was performed under wet conditions using 0.05% SLS water
- Testing was conducted under laboratory conditions at approximately 70°F and 50% relative humidity using a calibrated BOT 3000E device (calibration due: 8/30/2018).
- After testing the SBR sensor was verified again according to the procedure. The DCOF measurement on the standard tile after testing was 0.30, within the required range.

**TEST RESULTS:**

The individual and average DCOF data for each tile were as follows:

Direction	Tile 1	Tile 2	Tile 3
Direction 1	0.68	0.69	0.71
Direction 2	0.75	0.73	0.74
Direction 3	0.71	0.73	0.75
Direction 4	0.71	0.73	0.72
<b>Average</b>	0.71	0.72	0.73

**COMMENTS:** None



**TCNA TEST REPORT NUMBER:** TCNA-0970-17 **PAGE:** 2 OF 4

**TEST REQUESTED BY:** Interstyle Ceramic & Glass

**TEST SUBJECT MATERIAL:** Identified by client as: “**Unglazed Earthenglass X-10300.2**”

**TEST METHOD:** ANSI A137.1-2012 Section 9.6.1: “Wet Dynamic Coefficient of Friction (DCOF)”

**IMAGE OF PRODUCT TESTED:**





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**TCNA TEST REPORT NUMBER:** TCNA-0970-17 **PAGE:** 3 OF 4

**TEST REQUESTED BY:** Interstyle Ceramic & Glass

**TEST SUBJECT MATERIAL:** Identified by client as: “**Unglazed Earthenglass X-10300.2**”

**TEST METHOD:** **ANSI A137.1-2012 Section 9.6.1: “Wet Dynamic Coefficient of Friction (DCOF)”**

**ANSI SPECIFICATIONS:**

According to the ANSI A137.1 standard for ceramic tile, "Unless otherwise specified, tiles suitable for level interior spaces expected to be walked upon when wet shall have a wet DCOF of 0.42 or greater when tested using SLS solution as per the procedure in section 9.6.1. However, tiles with a DCOF of 0.42 or greater are not necessarily suitable for all projects. The specifier shall determine tiles appropriate for specific project conditions, considering by way of example, but not in limitation, type of use, traffic, expected contaminants, expected maintenance, expected wear, and manufacturers' guidelines and recommendations.”

This paragraph is excerpted from Section 6.2.2.1.10 of the standard. For the complete section, including necessary information for specifiers, this section can be viewed and downloaded at no cost at [http://www.tcnatile.com/images/pdfs/COF\\_excerpt\\_from\\_ANSI\\_A137.1-2012\\_release\\_date\\_November\\_2012.pdf](http://www.tcnatile.com/images/pdfs/COF_excerpt_from_ANSI_A137.1-2012_release_date_November_2012.pdf)

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11/8/2017

Nicole Spandley  
Laboratory Engineer



**TCNA TEST REPORT NUMBER:** TCNA-0970-17 **PAGE:** 1 OF 4

**TEST REQUESTED BY:** Interstyle Ceramic & Glass

**TEST METHOD:** ASTM C373-17: “Standard Test Methods for Determination of Water Absorption and Associated Properties by Vacuum Method for Pressed Ceramic Tiles and Glass Tiles and Boil Method for Extruded Ceramic tiles and Non-tile Fired Ceramic Whiteware Products”

Informal Test Method Description: This test method covers procedures for determining water absorption, bulk density, apparent porosity, and apparent specific gravity of non-tile fired unglazed whiteware products, glazed or unglazed ceramic tiles, and glass tiles. The water absorption, reported here, is expressed as a percent, the relationship of the mass of water absorbed to the mass of the dry specimen.

This summary is provided for the reader’s convenience and is not a complete description of the method. See ASTM C373 for all method details and information.

**TEST SUBJECT MATERIAL:** Identified by client as: “**Unglazed Earthenglass X-10300.2**”  
Approximate Size as Received: 2"x4"

**TEST DATE:** 10/30/2017

**TEST PROCEDURE NOTES:**

- Sample prep: Five (5) tiles were cut according to section 4.2 of ASTM C373-16.
- Samples were dried to a constant mass at a temperature of 150°C and cooled to room temperature in a desiccating unit.
- Samples were subjected to vacuum of  $91 \pm 5$  kPa for 30 minutes. While maintaining the vacuum, water was added to the tank to fully submerge the specimens. The vacuum was then released and the pressure vessel was allowed to return to atmospheric pressure. Once at atmospheric pressure the test specimens were allowed to soak for 15 minutes.
- Saturated mass of the samples was measured after the 15 minute soak period.
- Water absorption is calculated by using the following formula:  $(M - D)/D \times 100$  Where;  $D$  is the constant dry mass;  $M$  is the saturated mass

**TEST RESULTS:**

	Water Absorption (%)
Sample 1	4.1 %
Sample 2	3.9 %
Sample 3	3.1 %
Sample 4	3.9 %
Sample 5	4.6 %
<b>Average</b>	<b>3.9 %</b>

**COMMENTS:** None





**TCNA TEST REPORT NUMBER:** TCNA-0970-17 **PAGE:** 2 OF 4

**TEST REQUESTED BY:** Interstyle Ceramic & Glass

**TEST SUBJECT MATERIAL:** Identified by client as: “Unglazed Earthenglass X-10300.2”

**TEST METHOD:** ASTM C373-17: “Standard Test Method for Water Absorption, Bulk Density, Apparent Porosity, and Apparent Specific Gravity of Fired Whiteware Products”

**TILE CLASSIFICATION\*:**

Class	Requirement
Impervious	Water absorption less than or equal to 0.5%
Vitreous	Water absorption more than 0.5 % and less than or equal to 3.0%
Semi-vitreous	Water absorption more than 3.0 % and less than or equal to 7.0%
Non-vitreous	Water absorption more than 7.0 % and less than or equal to 20.0%

**ANSI SPECIFICATIONS\*:**

ANSI standard	Tile Type	Specification
ANSI A 137.1 (Ceramic Tile)	Mosaic Tile	Shall be impervious (porcelain), vitreous, semi-vitreous, or non-vitreous depending on the class.
ANSI A 137.1 (Ceramic Tile)	Quarry Tile	Shall be classified as impervious (porcelain), vitreous, or semi-vitreous with the water absorption not exceeding 5.0 percent
ANSI A 137.1 (Ceramic Tile)	Pressed Floor Tile	Shall be classified as vitreous, semi-vitreous, or non-vitreous
ANSI A 137.1 (Ceramic Tile)	Porcelain Tile	Shall be impervious
ANSI A 137.1 (Ceramic Tile)	Glazed Wall Tile	Shall be classified as non-vitreous
ANSI A 137.2 (Glass Tile)	All Glass Tile	Shall be impervious
ANSI A137.3 (Gauged Tile)	All Gauged Tile and Panels/Slabs	Shall be impervious

*\*For more detailed information, refer to ANSI A137.1 Specifications for Ceramic Tile, ANSI A137.2 Specifications for Glass Tile, and ANSI A137.3 Specifications for Gauged Porcelain Tiles and Gauged Porcelain Tile Panels/Slabs*

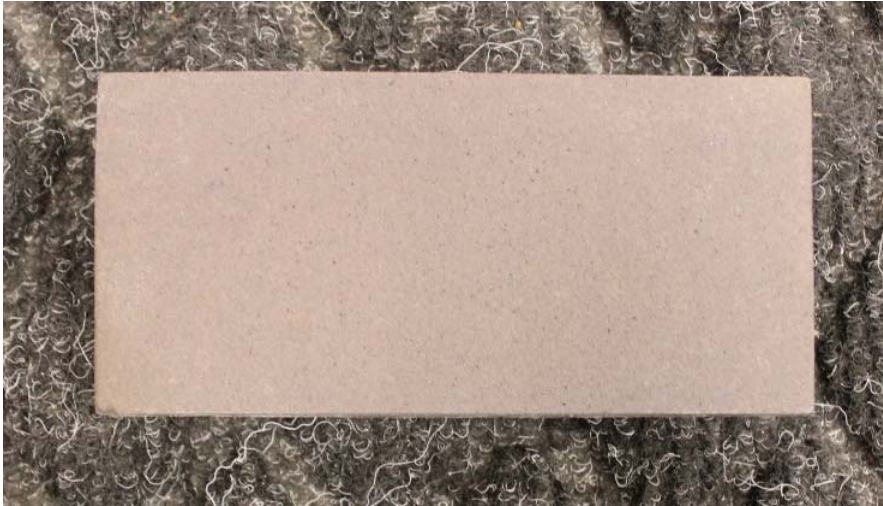


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**IMAGE OF PRODUCT TESTED:**



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11/8/2017

Nicole Spandley  
Laboratory Engineer



**TCNA TEST REPORT NUMBER:** TCNA-0970-17 **PAGE:** 1 OF 3

**TEST REQUESTED BY:** Interstyle Ceramic & Glass

**TEST METHOD:** ASTM C484 – 99 (2014): “Thermal Shock Resistance of Glazed Ceramic Tile”

Informal Test Method Description: This test method covers the determination of the resistance to thermal shock of glazed ceramic tiles under normal conditions of use. This test method consists of determining the thermal shock resistance of ceramic tile by cycling a sample ten times between the temperatures of  $15 \pm 5^{\circ}\text{C}$  ( $59 \pm 9^{\circ}\text{F}$ ) and  $145 \pm 5^{\circ}\text{C}$  ( $293 \pm 9^{\circ}\text{F}$ ). This test method includes two procedures, with and without immersion, for tile with a water absorption less than or equal to 10% and tiles with a water absorption greater than 10%, respectively. After completing ten cycles, the tiles are inspected for any damage as a result of the cycling.

This summary is provided for the reader’s convenience and is not a complete description of the method. See ASTM C484 for all method details and information.

**TEST SUBJECT MATERIAL:** Identified by client as: “**Unglazed Earthenglass X-10300.2**”  
 Approximate Size as Received: 2"x4"

**TEST DATE:** 10/30/2017

**TEST PROCEDURE NOTES:**

- Sample prep: None
- The method states to report the water absorption of the material according to ASTM C373. The water absorption was 3.9%
- Five tiles were subjected to ten cycles of thermal shock per section 8.2 (immersion test).
- The test specimens were inspected for failure using a solution of methylene blue prior to testing and immediately following cycle ten.

**TEST RESULTS:**

	<b>Visible Defects? (Yes/No)</b>	<b>Observations</b>
Specimen 1	No	No visible defects
Specimen 2	No	No visible defects
Specimen 3	No	No visible defects
Specimen 4	No	No visible defects
Specimen 5	No	No visible defects

**COMMENTS:** None



**TCNA TEST REPORT NUMBER:** TCNA-0970-17 **PAGE:** 2 OF 3

**TEST REQUESTED BY:** Interstyle Ceramic & Glass

**TEST SUBJECT MATERIAL:** Identified by client as: “**Unglazed Earthenglass X-10300.2**”

**TEST METHOD:** ASTM C484 – 99 (2014): “Thermal Shock Resistance of Glazed Ceramic Tile”

**ANSI SPECIFICATIONS\*:**

ANSI standard	Tile Type	Specification
ANSI A 137.1 (Ceramic Tile)	Mosaic Tile (glazed tile only)	The glaze shall show no failure and the body shall show no evidence of disintegration.
ANSI A 137.1 (Ceramic Tile)	Quarry Tile (glazed tile only)	The glaze shall show no failure and the body shall show no evidence of disintegration.
ANSI A 137.1 (Ceramic Tile)	Pressed Floor Tile (glazed tile only)	The glaze shall show no failure and the body shall show no evidence of disintegration.
ANSI A 137.1 (Ceramic Tile)	Porcelain Tile (glazed tile only)	The glaze shall show no failure and the body shall show no evidence of disintegration.
ANSI A 137.1 (Ceramic Tile)	Glazed Wall Tile (glazed tile only)	The glaze shall show no failure and the body shall show no evidence of disintegration.

*\*For more detailed information, refer to ANSI A137.1 Specifications for Ceramic Tile*

**IMAGE OF PRODUCT TESTED:**





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